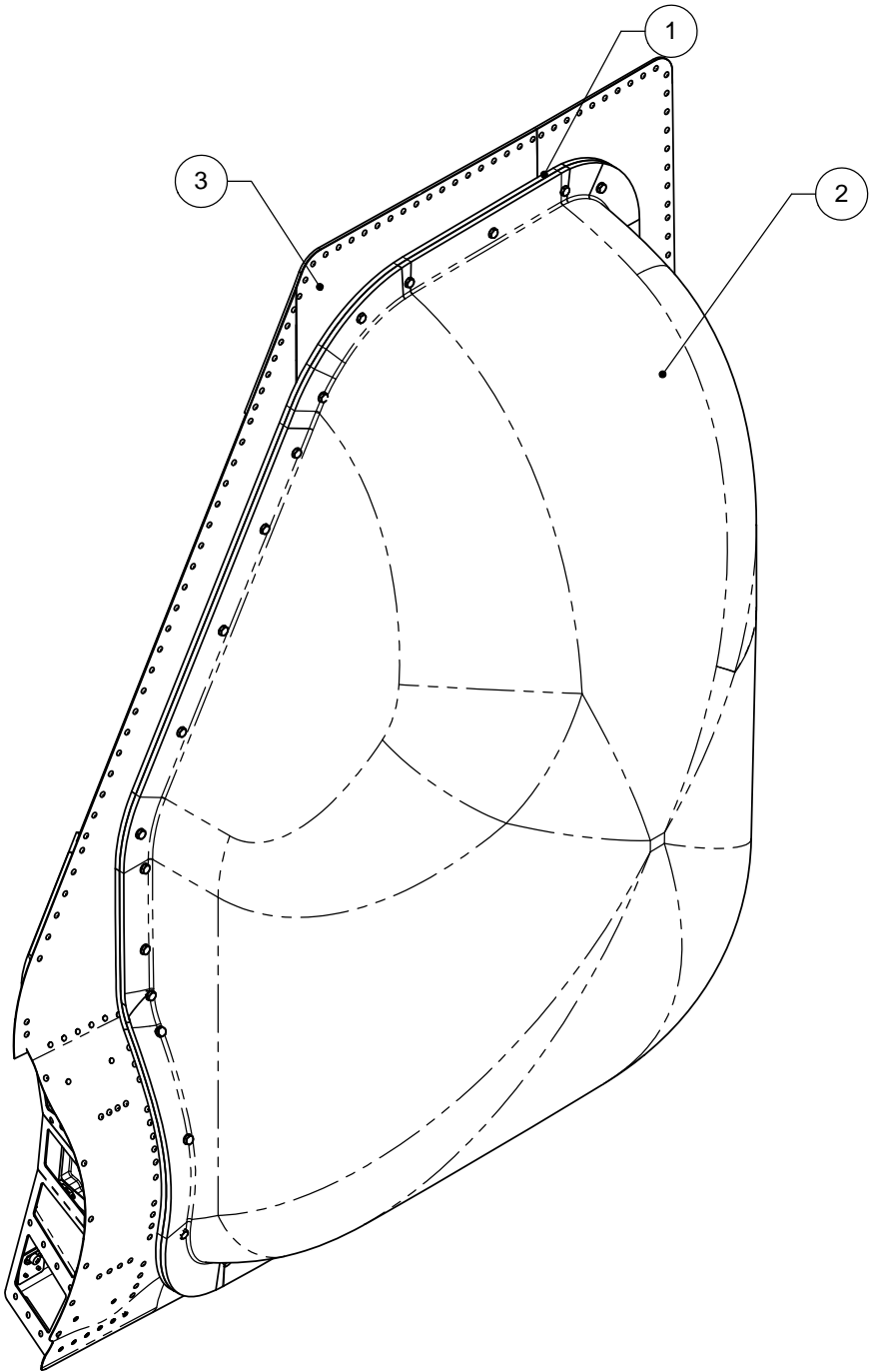


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4583-041	DOOR ASSY, FULL VERT REF WINDOW
1	1	D3802-1-135	412 BUBBLE WINDOW SEAL
2	1	D3676-1	412 BUBBLE WINDOW
3	1	D4465-041	MED BELL DOOR ASSY
4	29	AN3-5A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	31	NAS1149D0332J	WASHER

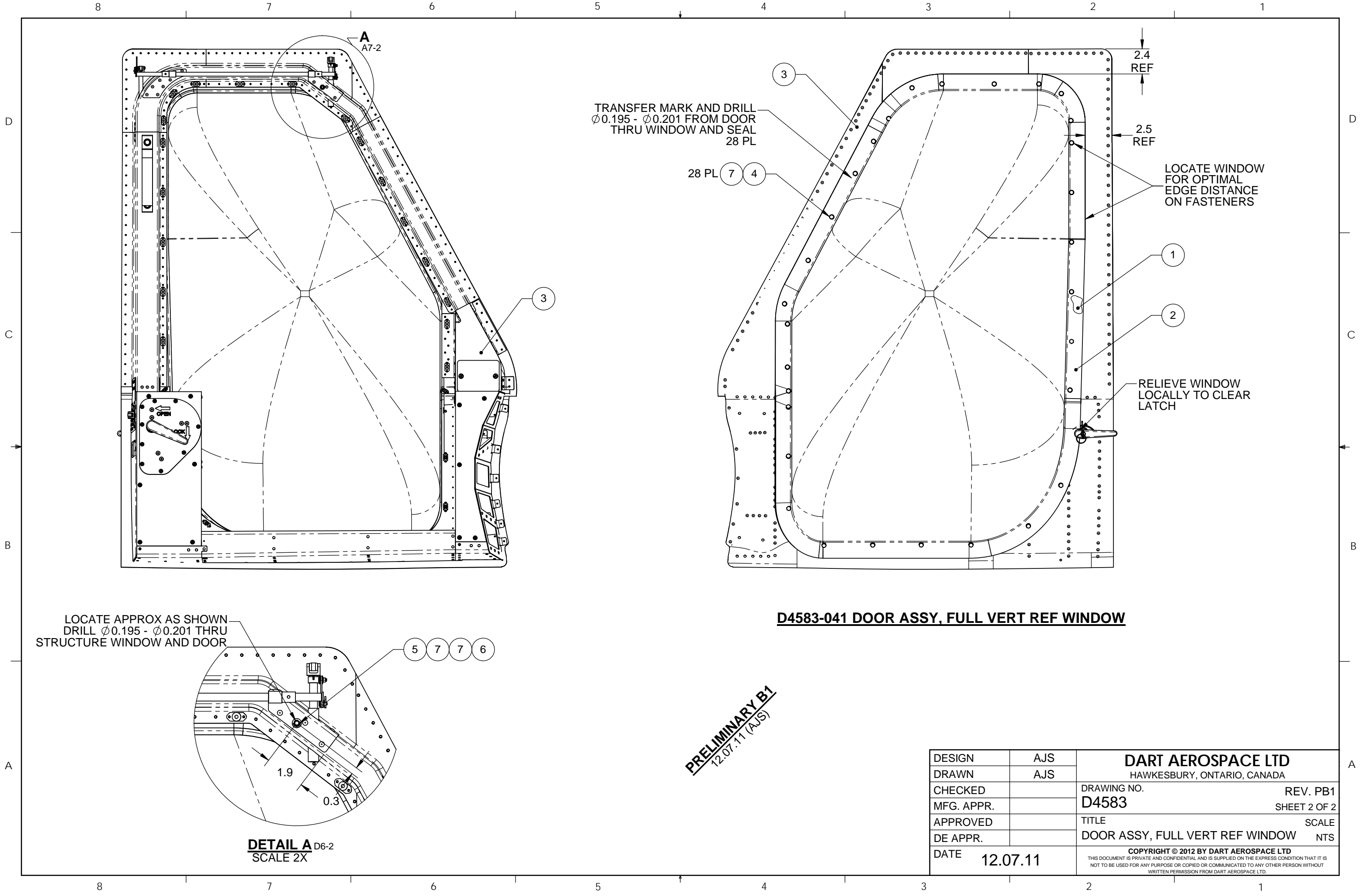


**PRELIMINARY B1**  
12.07.11 (AJS)

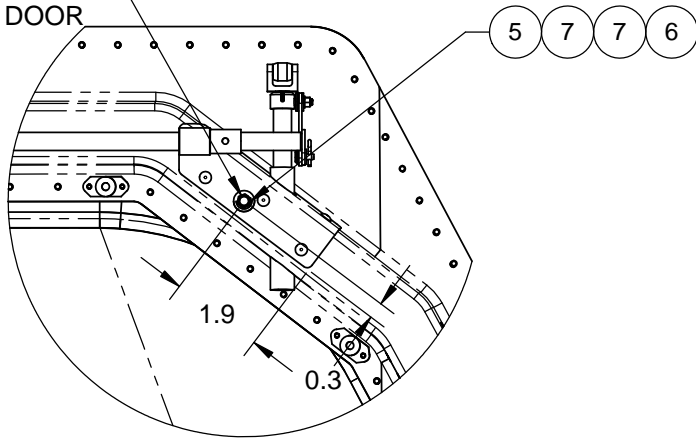
**D4583-041 DOOR ASSY, FULL VERT REF WINDOW**

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 29.6 LBS (ESTIMATED)

PB1	PRELIMINARY: VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.		AJS	12.07.11
A	NEW ISSUE		AJS	12.02.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.		REV. PB1
MFG. APPR.		<b>D4583</b>		SHEET 1 OF 2
APPROVED		TITLE		SCALE
DE APPR.		DOOR ASSY, FULL VERT REF WINDOW		NTS
DATE	12.07.11	<b>COPYRIGHT © 2012 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



LOCATE APPROX AS SHOWN  
DRILL  $\varnothing 0.195 - \varnothing 0.201$  THRU  
STRUCTURE WINDOW AND DOOR



**DETAIL A** D6-2  
SCALE 2X

TRANSFER MARK AND DRILL  
 $\varnothing 0.195 - \varnothing 0.201$  FROM DOOR  
THRU WINDOW AND SEAL  
28 PL

28 PL 7 4

2.4  
REF

2.5  
REF

LOCATE WINDOW  
FOR OPTIMAL  
EDGE DISTANCE  
ON FASTENERS

RELIEVE WINDOW  
LOCALLY TO CLEAR  
LATCH

**D4583-041 DOOR ASSY, FULL VERT REF WINDOW**

**PRELIMINARY B1**  
12.07.11 (AJS)

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. <b>D4583</b>	REV. PB1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		DOOR ASSY, FULL VERT REF WINDOW	NTS
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